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Tetrahedron 62 (2006) 7459–7465

Tetrahedron

Syntheses of enantio-enriched chiral building blocks from L-glutamic acid

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> Received 16 March 2006; revised 8 May 2006; accepted 9 May 2006 Available online 5 June 2006

Abstract—Starting from lactone-amide 8, easily derived from L-glutamic acid, enantioselective syntheses of (S)-tetrahydrofuran 2-carboxamide derivative 2 and a protected (S)-3-hydroxypiperidin-2-one (3) are reported. The building block 3 was converted to (2S,3R)-3-hydroxypipecolamide (6) by a three-step procedure. A solvent altered H-bonding capacity leading to a highly chemoselective tosylation of the primary hydroxyl group in the presence of an a-hydroxy-carboxamide was observed. 2006 Elsevier Ltd. All rights reserved.

1. Introduction

Tetrahydrofuran 2-carboxylic acid derivatives such as $1¹$ $1¹$ (Fig. 1) are key structural units used in designing peptidomimetics. Protected 3-hydroxypiperidin-2-ones such as 3 may serve as useful building $blocks, 2$ $blocks, 2$ while substituted piperidin-3-ols are key components found in a number of natural products and bioactive compounds.^{[3](#page-5-0)} For example, cis -3-hydroxypipecolic acid^{[4](#page-5-0)} 4 constitutes a part of anti-tumor antibiotic tetrazomine;^{[4b](#page-5-0)} (2S,3R)- 5^5 5^5 has been served as a key intermediate in the asymmetric synthesis^{[5c](#page-5-0)} of $(-)$ swainsonine. In addition, the N-tert-butyl derivative of

Keywords: 3-Hydroxypipecolamide; 3-Hydroxypiperidin-2-one; Building block; Hydrogen bond; Chemoselective reaction.

3-hydroxypipecolamide (6) is an isomer of 7, the 4-hydroxypipecolamide moiety presented in a class of highly potent HIV proteases inhibitors such as palinavir.^{[6](#page-5-0)} Carboxamide 6 may also be useful as an organocatalyst.[7](#page-5-0)

In continuation of our ongoing program aimed at the development of new multifunctional building blocks starting from L -glutamic acid, 8 we now report the enantioselective syntheses of (S)-tetrahydrofuran 2-carboxamide 2, protected (S) -3-hydroxypiperidin-2-one 3 and $(2S, 3R)$ -3-hydroxypipecolamide (6).

2. Results and discussion

We first investigated the synthesis of tetrahydrofuran 2-carboxamide (S) -2 by the route depicted in [Scheme 1.](#page-1-0) Lactone-amide^{[8d](#page-5-0)} (S) -8, easily available in multigram quantity from L-glutamic acid in 70% yield, was chemoselectively reduced with sodium borohydride (0 °C-rt) to give diol (S)-9 in 89% yield. For the chemoselective p -tosylation of the primary hydroxyl group, (S) -9 was treated with *p*-toluenesulfonyl chloride at low temperature (p-TsCl, py, -35 °C, 2 h, then -5 °C, overnight). With pyridine as the base, formation of the expected monotosylate 10 was observed from the TLC analysis. However, this was unstable and cyclized to tetra-hydrofuran carboxamide^{[9](#page-6-0)} 2 on standing as well as during concentration of the extract. Thus, 2 was obtained in 58% isolated yield along with starting material (30%) and the ditosylate 12 (5%). HPLC analysis of 2 on a chiral column revealed its ee as 92%. On the other hand, with triethylamine as the base, $9g,10$ although the yield of 2 was marginally better (62%), its ee was only 8% indicating extensive

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Scheme 1.

racemization. In this case, more ditosylate 12 (12%) was also formed, while 20% of the starting material was recovered. These results demonstrated that, attempted selective monotosylation of the primary hydroxyl group in diol 9 was always accompanied by tosylation of the secondary hydroxyl group and both monotosylated isomers 10 and 11 cyclized easily to give the corresponding enantiomer (S)-2 or (R) -2.

It is worth mentioning that, although partial racemization has been observed in a diethoxytriphenylphosphorane mediated regioselective cyclodehydration of (R) -1,4-pentane- $diol₁₁$ $diol₁₁$ $diol₁₁$ many p-TsCl activated one-pot intramolecular etherification of chiral 1,4-diols have been reported to proceed with complete retention of configuration at the chiral carbinol center.[11](#page-6-0) Our observations indicated that caution must be taken when performing a p-TsCl activated one-pot intramolecular etherification of chiral 1,4-diols, because tosylation of the secondary hydroxyl group may occur, leading to either racemic ethers or diastereomeric mixtures, in particular when using triethylamine as a base.

The easy tosylation of the secondary hydroxyl group of diol 9 may be explained by H-bonding effects as shown in 13a and 13b (Fig. 2).^{[12](#page-6-0)} Quantum chemistry calculation showed that 13a is more stable than 13b by 2.90 kcal/mol (Fig. 2). The higher stability of 13a and thus lower reactivity of the primary hydroxyl group toward tosylation can be attributed to the strong hydrogen-bond formation between the primary hydroxyl group and the carbonyl of the amide functional group in 13a. In more polar and more basic medium, such as when using pyridine as the solvent, formation of the intramolecular hydrogen bonds is efficiently inhibited, 13 thus the primary hydroxyl group shows normally higher reactivity during the tosylation. The phenomena of weakening of hydrogen bonds by polar solvents have been noted previously.^{[12f,13e](#page-6-0)}

Next, we turned our attention to the synthesis of protected 3 hydroxypiperidin-2-one 3. We decided to protect firstly the latent hydroxyl group in 8. Thus, stirring a methanolic solution of 8 in the presence of a catalytic amount of concentrated H_2SO_4 at rt for 1.5 h led smoothly to the ring-opening product 14. TLC monitoring of the reaction showed that a small amount of the starting material remained intact even after prolongation of the reaction time. This might reflect that an equilibrium has been established between

Figure 2. Energy-minimized structures of 13a and 13b.

compounds 8 and 14. Compounds 8 and 14 showed similar R_f and were difficult to separate by column chromatography on silica gel. To our delight, pure 14 could be obtained by recrystallization from EtOAc/Et₂O. The subsequent silyl-ation^{[14](#page-6-0)} (TBSCl, imid., DMAP, DMF, rt, 3 h) proceeded smoothly to give compound 15 in 92% yield. Chemoselec-tive ester reduction^{[15](#page-6-0)} (NaBH₄, CaCl₂, THF–EtOH, rt, overnight) followed by mesylation (MsCl, NEt₃) at -35 °C for 15 min furnished 17 in excellent overall yield. Treatment of 17 with NaH at rt for 21 h afforded the desired piperidine-2-one 3 in 84% yield. HPLC analysis on a chiral column showed that the ee of 3 was 94% [\(Scheme 2](#page-2-0)).

To demonstrate the utility of 3 as a building block, we sought the synthesis of 6 [\(Scheme 3](#page-2-0)). Thus, 3 was subjected to onepot reductive cyanation,[16,17](#page-6-0) which consisted in controlled chemoselective partial reduction of the amide by LiAlH4 (3 molar equiv, THF, -50 °C, 15 min) followed by addition

of MeOH, and treating the in situ formed N,O-semiacetal intermediate with aqueous KCN at rt for 1 h. Under such conditions, concomitant O -desilylation^{[6,18](#page-5-0)} occurred and a separable diastereomeric mixture of cyanides 18a and 18b was obtained in 72:28 ratio with a combined yield of 86%. The α -amino nitriles 18a/18b were assumed to be formed via the intermediacy of the N,O-acetal A and the N-acyliminium ion B. The stereochemistry of the major diastereomer was tentatively assigned as *trans* (18a) in analogy with its lower homologous.[17](#page-6-0)

Scheme 3.

In pursuing the cyano group hydrolysis, both acidic and basic conditions were investigated,¹⁷ and at the best case (12 N HCl, 50 °C, 2-3 days), amide 19 was obtained from 18a in 50-74% yields based on the recovered starting material (ca. 20%). A single crystal X-ray crystallographic analysis of amide [19](#page-6-0),¹⁹ derived from the major diastereomer 18a, revealed its trans-stereochemistry, which confirmed our previous stereochemical assumption. Cleavage of PMB was performed under catalytic hydrogenolytic conditions (20% Pd(OH) $_2$ /C, H₂, HCO₂H (cat.), rt, 5 h, EtOH, yield: 82%), or catalytic transfer hydrogenolytic conditions (10% Pd/C, $HCO₂H$ (cat.), rt, 3 h, EtOH, yield: 79%). The 3hydroxypipecolamide (6) thus obtained may find application in the asymmetric organocatalysis.^{[7,13a–d,20](#page-5-0)}

3. Conclusion

In summary, we have shown that by proper selection of synthetic procedures and reaction conditions, one can achieve chemoselective manipulation of multifunctional chiral building block 8. The compounds thus obtained are also useful motifs. The usefulness of the protected 3-hydroxypiperidin-2-one 3 as a new building block was demonstrated by its conversion into 3-hydroxypipecolamide 6. Importantly, the observations made during the synthesis of (S)-tetrahydrofuran 2-carboxamide derivative 2 from diol 9 indicated that H-bonding may affect the chemoselectivity of the tosylation reaction, which can be tuned by changing the reaction medium.

4. Experimental

4.1. General

Melting points were determined (uncorrected) on a Yanaco MP-500 micro melting point apparatus. Infrared spectra were measured with a Nicolet Avatar 360 FTIR spectrometer. ¹H NMR spectra were recorded on a Varian unity +500 spectrometer with tetramethylsilane as an internal standard. Chemical shifts are expressed in δ (ppm) units downfield from TMS. Mass spectra were recorded on a Bruker Dalton Esquire 3000 plus LC–MS apparatus (ESI direct injection). Optical rotations were measured with Perkin–Elmer 341 automatic polarimeter. THF used in the reactions were dried by distillation over metallic sodium and benzophenone; dichloromethane were distilled over P2O5. Silica gel (Zhifu, 300–400 mesh) was used for column chromatography, eluting (unless otherwise stated) with ethyl acetate/petroleum ether (PE) (60-90 °C) mixtures.

The calculations were performed with the GAUSSIAN 98 package. The hybrid density functional method including Becke's 3-parameter non-local-exchange functional with the correlation functional of Lee–Yang–Parr (B3LYP) was employed. The basis set used is 6-31G* including the polarization d-function on non-hydrogen atoms. Geometry optimizations and vibrational analyses were performed without any constraint. The optimized structures of compounds 13a and 13b are characterized by none imaginary frequency. Reported energies are ZPE (zero-point energy)-corrected.

4.1.1. (S)-2,5-Dihydroxy-N-(4-methoxybenzyl)pentan**amide 9.** To a methanolic solution (16 mL) of 8^8 8^8 (1.000 g, 4.02 mmol) was added NaBH₄ (473 mg, 12.45 mmol) at 0 °C. The mixture was allowed to warm to rt and stirred for 1 h. The reaction mixture was quenched by addition of brine (5 mL) and aqueous NaHCO₃ (5 mL) at 0° C. MeOH was removed under reduced pressure. The mixture was

diluted with water (6 mL) and extracted with EtOAc $(3\times10 \text{ mL})$. The combined organic layers were washed with brine, dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification on silica gel (eluent: EtOAc/MeOH) provided 9 (903 mg, yield: 89%) as a colorless solid. Mp 103 °C (EtOAc/PE); $[\alpha]_D^{20}$ -24.3 (c 1.1, CHCl₃); IR (film) 3394, 3301, 2950, 2932, 2913, 2866, 1617, 1532, 1507, 1430, 1314, 1109, 1085, 1021 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.60-1.80 (m, 3H, CH₂CH₂CH₂OH), 1.97–2.05 (m, 1H, CH₂CH₂CH₂OH), 3.20 (br s, 1H, OH, D_2O exchangeable), 3.60–3.75 (m, 2H, $CH₂OH$, 3.78 (s, 3H, OCH₃), 4.17–4.20 (m, 1H, COCH), 4.28–4.40 (m, 2H, PhCH₂N), 4.85 (br s, 1H, OH, D₂O exchangeable), 6.86 (d, $J=8.5$ Hz, 2H, Ar–H), 7.20 (d, $J=8.5$ Hz, 2H, Ar–H), 7.18 (br s, 1H, NH, D₂O exchangeable); ¹³C NMR (125 MHz, CDCl₃) δ 28.2, 32.4, 42.5, 55.3, 62.5, 72.0, 114.1 (2C), 129.0, 130.1 (2C), 159.0, 174.0; MS (ESI) m/z 254 (M+H⁺, 100). Anal. Calcd for C13H19NO4: C, 61.64; H, 7.56; N, 5.53. Found: C, 62.05; H, 7.44; N, 5.47.

4.1.2. (S)-N-(4-Methoxybenzyl)-tetrahydrofuran-2 carboxamide 2. Procedure 1: To a solution of 9 (200 mg, 0.79 mmol) in pyridine (1 mL) was rapidly added p-TsCl (166 mg, 0.87 mmol) at about -35 °C under nitrogen atmosphere. The mixture was kept at about -20 °C for 2 h, then at -5 °C overnight before quenched by addition of ice-water (1 mL). The mixture was washed with 1 N aqueous HCl $(2\times1$ mL) and extracted with ether $(3\times1.5$ mL). The combined organic layers were dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification of the residue on silica gel (eluent: EtOAc/ $PE = 1:1$) provided, besides the recovered starting material (ca. 30%), ditosylated product 12 (19 mg, yield: 5%) and a mixture of monotosylated product 10 and $(S)-2$ (132 mg). The latter was formed during the purification and concentration. Upon standing at rt, a complete transformation of 10 to (S) -2 was observed, giving (S) -2 (104 mg) in 58% yield. The enantiomeric excess (ee) of (S) -2 was determined to be 92% by HPLC analysis using a chiral column OD-H (4.6 mm \times 250 mm, eluting with hexane:2propanol = 9:1, 1.0 mL/min; detected at 225 nm. $[\alpha]_D^{20} - 9.6$ $(c 1.3, CHCl₃)$.

Procedure 2: To a solution of 9 (200 mg, 0.79 mmol) in CH_2Cl_2 (1.5 mL) was added Et₃N (0.15 mL, 1.03 mmol). p -TsCl (166 mg, 0.87 mmol) in CH₂Cl₂ (0.5 mL) was dropped into the solution at about -35 °C. The reaction temperature was allowed to rise to rt, then stirred at rt for 36 h. The reaction mixture was quenched by addition of 1 mL icewater and the resulting mixture was extracted with CH_2Cl_2 $(3\times1.5$ mL). The combined organic layers were dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification of the residue on silica gel (eluent: EtOAc/PE = 1:1) provided, besides the recovered starting material (ca. 20%), ditosylated product 12 (53 mg, yield: 12%) and a mixture of two monotosylated products 10/11 and 2 (138 mg). The latter was formed during the purification and concentration. Compound 2 obtained at this stage showed $[\alpha]_D^{20}$ –7.0 (c 1.2, CHCl₃) and 52% ee. Upon standing at rt, a complete transformation of 10/11 to 2 was observed, giving 2 (115 mg) in 62% yield, which showed $[\alpha]_D^{20}$ 0 (c 1.3, CHCl₃) and 8% ee.

Compound 2: colorless oil. IR (film) 3349, 2923, 2853, 1665, 1513, 1247, 1175, 1073, 1032 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.82–1.96 (m, 2H, CH₂CH₂CH₂O), 2.05–2.14 $(m, 1H, CH_2CH_2CH_2O), 2.27-2.36$ $(m, 1H, CH_2CH_2CH_2O),$ 3.80 (s, 3H, OCH₃), 3.82–3.94 (m, 2H, CH₂CH₂CH₂O), 4.34–4.44 (m, 3H, COCHO, NHCH₂), 6.86 (d, J=8.5 Hz, 2H, Ar–H), 7.20 (d, J=8.5 Hz, 2H, Ar–H), 6.92 (s, 1H, NH); ¹³C NMR (125 MHz, CDCl₃) δ 25.5, 30.2, 42.3, 55.3, 69.4, 78.5, 114.1 (2C), 129.0, 130.2 (2C), 159.0, 173.0; MS (ESI) m/z 236 (M+H⁺, 100); HR-MALDIMS calcd for $C_{13}H_{17}NO_3Na$ $(M+Na)^+$: 258.1106; found: 258.1110.

4.1.3. Methyl (S)-4-hydroxy-5-(4-methoxybenzylamino)- **5-oxopentanoate 14.** To a solution of $\mathbf{8}$ (2.045 g, 8.03 mmol) in MeOH (10 mL) was added a catalytic amount of concentrated H_2SO_4 . After stirred for 1.5 h at rt, the mixture was neutralized with solid $CaCO₃$ and filtered through Celite. Flash chromatographic purification of the residue on silica gel (eluent: $EtOAc/PE = 1.5:1$) provided 14 (2.152 g, yield: 93%) as a colorless solid. Mp 97-98 °C (EtOAc/Et₂O); $[\alpha]_D^{20} - 16.4$ (c 1.0, CHCl₃); IR (film) 3366, 2928, 1735, 1650, 1513, 1438, 1248, 1176, 1103, 1032 cm^{-1} ; ¹H NMR (500 MHz, CDCl₃) δ 1.08–2.26 (m, 1H, COCH₂CH₂CH₂), 2.19–2.27 (m, 1H, COCH₂CH₂CH₂), 2.48–2.63 (m, 2H, COCH₂CH₂CH₂), 3.70 (s, 3H, OCH₃), 3.80 (s, 3H, OCH₃), 4.15 (d, J=3.5 Hz, 1H, OH, D₂O exchangeable), 4.19 (ddd, $J=7.8$, 3.5, 3.2 Hz, 1H, CHOH), 4.38 (dd, $J=15.4$, 5.9 Hz, 1H, PhCH₂N), 4.41 (dd, $J=15.4$, 5.9 Hz, 1H, PhCH₂N), 6.84 (d, J=8.5 Hz, 2H, Ar–H), 7.18 (d, $J=8.5$ Hz, 2H, Ar–H), 7.03 (br s, 1H, NH, D₂O exchangeable); ¹³C NMR (125 MHz, CDCl₃) δ 29.2, 30.6, 42.7, 52.2, 55.3, 72.0, 114.1 (2C), 129.1 (2C), 130.1, 159.1, 172.9, 175.8; MS (ESI) m/z 282 (M+H⁺, 100). Anal. Calcd for $C_{14}H_{19}NO_5$: C, 59.78; H, 6.81; N, 4.98. Found: C, 60.06; H, 6.84; N, 4.76.

4.1.4. Methyl (S)-4-(tert-Butyldimethylsilyloxy)-5-(4 methoxybenzylamino)-5-oxopentanoate 15. A mixture of 14 (1.711 g, 6.09 mmol), imidazole (1.029 g, 15.23 mmol), TBSCl (1.120 g, 7.31 mmol), and a catalytic amount of DMAP in dry DMF (12 mL) was stirred at rt for 3 h and then quenched by the addition of water (50 mL). The mixture was extracted with $Et₂O$ (6×10 mL). The combined organic layers were washed with brine (5 mL), dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification of the residue on silica gel (eluent: EtOAc/PE = 1:5) provided 15 $(2.112 \text{ g},$ yield: 92%) as a colorless oil. $[\alpha]_D^{20} - 22.0$ (c 1.0, CHCl₃); IR (film) 3427, 2953, 2930, 1740, 1678, 1613, 1514, 1464, 1439, 1250, 1174, 1107, 1034 cm⁻¹; ¹H NMR $(500 \text{ MHz}, \text{CDCl}_3)$ δ 0.22 (s, 3H, Si(CH₃)₂), 0.23 (s, 3H, $Si(CH_3)_{2}$, 0.92 (s, 9H, $SiC(CH_3)_{3}$, 2.02–2.15 (m, 2H, $COCH_2CH_2CH_2$), 2.30–2.44 (m, 2H, COCH₂CH₂CH₂), 3.62 (s, 3H, OCH₃), 3.80 (s, 3H, OCH₃), 4.24 (dd, $J=5.2$, 5.2 Hz, 1H, CHCON), 4.30 (dd, $J=5.8$, 14.5 Hz, 1H, PhCH₂N), 4.45 (dd, J=5.8, 14.5 Hz, 1H, PhCH₂N), 6.79 (br s, 1H, NH), 6.88 (d, $J=8.5$ Hz, 2H, Ar–H), 7.20 (d, $J=8.5$ Hz, 2H, Ar–H); ¹³C NMR (125 MHz, CDCl₃) δ -5.4, -5.0, 17.9, 25.6 (3C), 28.9, 30.3, 42.5, 51.6, 55.3, 72.4, 114.1 (2C), 129.0 (2C), 130.0, 159.1, 172.6, 173.5; MS (ESI) m/z 396 (M+H+, 100). Anal. Calcd for $C_{20}H_{33}NO_5Si$: C, 60.73; H, 8.41; N, 3.54. Found: C, 60.41; H, 8.08; N, 3.79.

4.1.5. (S)-2-(tert-Butyldimethylsilyloxy)-5-hydroxy-N- (4-methoxybenzyl)pentanamide 16. To a mixture of 15 $(1.400 \text{ g}, 3.54 \text{ mmol})$ and CaCl₂ $(1.690 \text{ g}, 14.89 \text{ mmol})$ in EtOH (4.7 mL)/THF (9.4 mL) was added NaBH₄ (1.030 g, 27.11 mmol) in one portion at 0° C. The mixture was allowed to warm to rt and stirred overnight. The reaction mixture was quenched by the addition of saturated aqueous $NaHCO₃$ (10 mL) and brine (20 mL) at 0° C. The mixture was extracted with EtOAc $(6\times20 \text{ mL})$. The combined organic layers were washed with brine, dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification of the residue on silica gel (eluent: EtOAc/PE = 1:1) provided 16 (1.303 g, yield: 96%) as a colorless oil. $[\alpha]_D^{20}$ –25.2 (c 1.0, CHCl₃); IR (film) 3423, 2953, 2930, 2857, 1664, 1613, 1514, 1464, 1250, 1176, 1111, 1037 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 0.30 (s, 3H, Si(CH3)2), 0.32 (s, 3H, Si(CH3)2), 0.85 (s, 9H, $SiC(CH_3)_{3}$, 1.55–1.70 (m, 2H, $OCH_2CH_2CH_2$), 1.74–1.95 $(m, 2H, OCH₂CH₂CH₂), 2.10$ (br s, 1H, OH, D₂O exchangeable), 3.62 (dd, $J=6.2$, 6.2 Hz, 2H, CH₂OH), 3.80 (s, 3H, OCH₃), 4.25 (dd, $J=5.1$, 5.1 Hz, 1H, CHCON), 4.31 (dd, $J=5.8$, 14.6 Hz, 1H, PhCH₂N), 4.45 (dd, $J=6.2$, 14.6 Hz, 1H, PhCH₂N), 6.79 (br s, 1H, NH), 6.85 (d, $J=8.5$ Hz, 2H, Ar–H), 7.20 (d, J=8.5 Hz, 2H, Ar–H); ¹³C NMR $(125 \text{ MHz}, \text{CDCl}_3)$ δ -5.4, -4.9, 17.9, 25.6 (3C), 27.5, 31.7, 42.5, 55.3, 62.5, 73.1, 114.1 (2C), 129.0 (2C), 130.0, 159.0, 173.4; MS (ESI) m/z 368 (M+H⁺, 100). Anal. Calcd for C19H33NO4Si: C, 62.09; H, 9.05; N, 3.81. Found: C, 61.91; H, 9.35; N, 3.78.

4.1.6. (S)-4-(tert-Butyldimethylsilyloxy)-5-(4-methoxybenzylamino)-5-oxopentyl methanesulfonate 17. To a solution of 16 (814 mg, 2.22 mmol) and Et_3N (0.46 mL, 3.33 mmol) in CH_2Cl_2 (8.9 mL) was added dropwise MsCl $(0.22 \text{ mL}, 2.88 \text{ mmol})$ at -35 °C . The mixture was stirred at the same temperature for 15 min and then quenched with water (6 mL). The organic layer was separated and the aqueous layer extracted with CH_2Cl_2 (3×5 mL). The combined organic layers were washed with brine, dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification on silica gel (eluent: EtOAc/PE = 1:2) provided 17 (970 mg, yield: 98%) as a colorless oil. $[\alpha]_D^{20}$ –6.6 (c 1.0, CHCl₃); IR (film) 3424, 2955, 2932, 2857, 1673, 1613, 1515, 1467, 1354, 1250, 1174, 1111, 1033 cm⁻¹; ¹H NMR (500 MHz, CDCl₃, two rotamers in a ratio of 4.5:1) δ 0.40 (s, 3H, $Si(CH_3)_2$, m+M), 0.45 (s, 3H, $Si(CH_3)_2$, M+m), 0.90 (s, 9H, SiC(CH₃)₃, m+M), 1.70–1.95 (m, 4H, OCH₂CH₂CH₂, m+M), 3.01, 3.03 (s, 3H, OCH3, M+m), 3.79, 3.81 (s, 3H, CH3SO2, m+M), 4.18–4.24 (m, 3H, MsOCH2, COCH, M+m), 4.32 (dd, J=5.4, 14.6 Hz, 1H, PhCH₂N, M+m), 4.44 (dd, $J=6.3$, 14.6 Hz, 1H, PhCH₂N, M+m), 6.80 (br s, 1H, NH, M+m), 6.86 (d, $J=8.5$ Hz, 2H, Ar–H, M+m), 7.20 (d, $J=8.5$ Hz, 2H, Ar–H, M+m); ¹³C NMR $(125 \text{ MHz}, \text{CDCl}_3)$ δ -5.4, -4.9, 17.9, 24.1, 25.6 (3C), 31.1, 37.4, 42.5, 55.3, 69.6, 72.6, 114.1 (2C), 129.1 (2C), 129.9, 159.1, 172.7; MS (ESI) m/z 446 (M+H⁺ , 100). The product is too labile to perform the required elementary analysis or HRMS measurement.

4.1.7. (S)-3-(tert-Butyldimethylsilyloxy)-1-(4-methoxybenzyl)piperidin-2-one 3. To a cooled $(0 °C)$ solution of 17 (608 mg, 1.37 mmol) in dry THF (3 mL) was added dropwise a suspension of NaH (137 mg, 60% w/w) in anhydrous THF (2.5 mL) over a period of 20 min. The mixture was allowed to warm to rt and stirred overnight. The reaction mixture was quenched with water (30 mL) at 0° C. The organic layer was separated and the aqueous layer extracted with Et₂O (3×20 mL). The combined organic layers were washed with brine, dried over anhydrous $Na₂SO₄$, filtered, and concentrated in vacuo. Flash chromatographic purification on silica gel (eluent: $EtOAc/PE=1:8$) provided 3 (400 mg, yield: 84%) as a colorless oil. $[\alpha]_D^{20} - 34.0$ (c 1.1, $CHCl₃$). The enantiomeric excess (ee) of 3 was determined to be 94% by HPLC analysis using a chiral column OD-H $(4.6 \text{ mm} \times 250 \text{ mm})$, eluting with hexane: 2-propanol = 99:1, 0.75 mL/min; detected at 254 nm). IR (film) 2952, 2928, 2854, 1654, 1611, 1512, 1489, 1247, 1172, 1148, 1109, 1039 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 0.48 (s, 3H, $Si(CH_3)_2$, 0.51 (s, 3H, $Si(CH_3)_2$), 0.92 (s, 9H, $SiC(CH_3)_3$), 1.63–1.71 (m, 1H, H-5), 1.82–1.91 (m, 1H, H-5), 1.90– 2.02 (m, 2H, H-4), 3.08–3.21 (m, 2H, H-6), 3.79 (s, 3H, OCH₃), 4.16 (dd, J=7.1, 4.6 Hz, 1H, H-3), 4.46 (d, J= 14.4 Hz, 1H, PhCH₂N), 4.53 (d, $J=14.4$ Hz, 1H, PhCH₂N), 6.90 (d, $J=8.5$ Hz, 2H, Ar–H), 7.20 (d, $J=8.5$ Hz, 2H, Ar–H); ¹³C NMR (125 MHz, CDCl₃) δ –5.4, –4.5, 18.3, 19.0, 25.8 (3C), 30.8, 46.7, 49.4, 55.2, 69.6, 113.9 (2C), 129.3, 129.4 (2C), 158.9, 170.0; MS (ESI) m/z 350 $(M+H^+, 100)$; HR-MALDIMS calcd for C₁₉H₃₁NO₃Si (M+H)⁺: 350.2151; found: 350.2153.

4.1.8. (2RS,3S)-2-Cyano-3-hydroxy-1-(4-methoxybenzyl) piperidines 18a and 18b. To a cooled $(-50 \degree C)$ suspension of LiAlH₄ (332 mg, 2.81 mmol) in anhydrous THF (18 mL) was added a solution of 3 (980 mg, 2.81 mmol) in anhydrous THF (10 mL) over a period of 20 min. After stirred at the same temperature for 15 min, the mixture was quenched with MeOH (2.2 mL) and a solution of KCN (732 mg, 11.24 mmol) in water (2.2 mL) was added. The mixture was allowed to warm to rt and stirred for another 1 h. After diluted with water (10 mL), the organic layer was separated and the aqueous layer extracted with EtOAc $(3\times10 \text{ mL})$. The combined organic layers were washed with brine, dried over anhydrous Na2SO4, filtered, and concentrated in vacuo. Flash chromatographic purification on silica gel (eluent: EtOAc/PE = 1:2) provided $(2R,3S)$ -18a and $(2S,3S)$ -18b in 72:28 ratio with a combined yield of 86%.

Compound $(2R,3S)$ -18a: colorless crystals, mp 72-73 °C (CH_2Cl_2/PE) ; [α] $^{20}_{D}$ -133.4 (c 1.0, CHCl₃); IR (film) 3493, 2946, 2835, 2219, 1616, 1513, 1465, 1442, 1249, 1178, 1132, 1109, 1033 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.56–1.70 (m, 2H, H-5), 1.78–1.90 (m, 2H, H-4), 2.48– 2.56 (m, 1H, H-6), 2.76–2.84 (m, 2H, H-6, OH, D2O exchangeable), 3.49 (d, $J=12.7$ Hz, 1H, PhCH₂N), 3.70 (d, $J=4.0$ Hz, 1H, H-2), 3.71 (d, $J=12.7$ Hz, 1H, PhCH₂N), 3.80 (s, 3H, OCH3), 3.97–4.20 (m, 1H, H-3), 6.95 (d, $J=8.5$ Hz, 2H, Ar–H), 7.23 (d, $J=8.5$ Hz, 2H, Ar–H); 13 C NMR (125 MHz, CDCl₃) δ 19.2, 27.2, 49.0, 55.3, 56.7, 59.6, 66.1, 114.1 (2C), 115.0, 128.0, 130.3 (2C), 159.4; MS (ESI) m/z 247 $(M+H⁺, 100)$. Anal. Calcd for $C_{14}H_{18}N_2O_2$: C, 68.27; H, 7.37; N, 11.37. Found: C, 68.44; H, 7.69; N, 11.15.

Compound (2S,3S)-18b: colorless oil; $[\alpha]_D^{20}$ +97.2 (c 1.0, CHCl3); IR (film) 3435, 2934, 2835, 2226, 1612, 1585,

1513, 1465, 1248, 1174, 1128, 1104, 1064, 1033 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.48–1.64 (m, 2H, H-5), 1.70– 1.76 (m, 1H, H-4), 1.97–2.03 (m, 1H, H-4), 2.35 (dt, $J=11.8$, 2.9 Hz, 1H, H-6), 2.72-2.77 (m, 1H, H-6), 3.49 (d, $J=12.8$ Hz, 1H, PhCH₂N), 3.69 (d, $J=12.8$ Hz, 1H, PhCH₂N), 3.74 (ddd, $J=15.4$, 9.3, 4.6 Hz, 1H, H-3), 3.80 $(s, 3H, OCH₃), 3.89$ (d, $J=4.6$ Hz, 1H, H-2), 6.95 (d, $J=8.5$ Hz, 2H, Ar–H), 7.23 (d, $J=8.5$ Hz, 2H, Ar–H); 13 C NMR (125 MHz, CDCl₃) δ 23.0, 30.0, 48.3, 55.3, 59.4 (2C), 67.8, 113.9 (2C), 115.0, 128.5, 130.2 (2C), 159.2; MS (ESI) m/z 247 (M+H⁺, 100).

4.1.9. (2S,3S)-2-Aminocarbonyl-3-hydroxy-1-(4-methoxybenzyl)piperidine 19. A solution of 18a (100 mg, 0.41 mmol) in 12 N aqueous HCl (25 mL) was stirred at 60 °C for 2 days and then neutralized with solid Na₂CO₃. The mixture was extracted with EtOAc $(6\times25 \text{ mL})$ and the combined organic layers were dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. Flash chromatographic purification on silica gel (eluent: EtOAc/ $\text{MeOH} = 30:1$) provided 19 (50 mg, yield: 46%) and the recovered starting material 18a (28 mg, 28%). Compound 19: colorless solid, mp 159–160 °C (EtOAc/PE); $[\alpha]_D^{20}$ –77.8 (c 0.6, CHCl₃); IR (film) 3379, 3200, 2959, 2927, 2855, 2789, 1688, 1662, 1614, 1513, 1444, 1381, 1258, 1113, 1067, 1034 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 1.25-1.55 (m, 2H, H-5), 1.62–1.72 (m, 1H, H-4), 1.95–2.05 (m, 1H, H-4), 2.04–2.14 (m, 1H, H-6), 2.70 (d, $J=8.7$ Hz, 1H, H-2), 2.83–2.88 (m, 1H, H-6), 3.22 (d, J=13.6 Hz, 1H, PhCH₂N), 3.67 (ddd, $J=10.8$, 8.7, 4.6 Hz, 1H, H-3), 3.79 (s, 3H, OCH₃), 3.85 (d, J=13.6 Hz, 1H, PhCH₂N), 6.10 (br s, 1H, OH, D_2O exchangeable), 6.80 (br s, 2H, NH₂, D_2O exchangeable), 6.95 (d, $J=8.5$ Hz, 2H, Ar–H), 7.23 (d, $J=8.5$ Hz, 2H, Ar–H); ¹³C NMR (125 MHz, CDCl₃) d 22.0, 32.0, 50.6, 55.3, 59.7, 70.5, 73.5, 113.9 (2C), 129.4, 129.8 (2C), 158.9, 176.5; MS (ESI) m/z 265 $(M+H⁺, 100)$; HR-MALDIMS calcd for $C_{14}H_{20}N_2O_3$ (M+H)⁺: 265.1552; found: 265.1557.

4.1.10. (2S,3S)-3-Hydroxy-2-piperidine-carboxamide 6. To a suspension of 20% Pd(OH) $_2$ /C (26 mg) in EtOH (1 mL) were added a solution of 19 (52 mg) in EtOH (1 mL) and a catalytic amount of HCO₂H. The mixture was stirred at rt and under an atmosphere of H_2 for 5 h. After filtration of the catalyst, the filtrate was concentrated in vacuo. The residue was purified by flash chromatography on silica gel (eluent: MeOH/EtOAc/aqueous $NH₃ = 1:4:0.1$) to provide 6 (23 mg, yield: 82%) as a colorless solid. Mp 149–150 °C (MeOH/Et₂O); $[\alpha]_D^{20}$ +43.8 (c 0.4, 10% HCl); IR (KBr) 3376, 3317, 3198, 2947, 2857, 1773, 1677, 1635, 1507, 1077 cm⁻¹; ¹H NMR (500 MHz, D₂O) δ 1.42-1.62 (m, 2H, H-4, H-5), 1.76–1.86 (m, 1H, H-5), 2.10–2.18 (m, 1H, H-4), 2.56 (dt, $J=12.9$, 2.8 Hz, 1H, H-6), 3.04 (dd, $J=12.9, 1.7$ Hz, 1H, H-6), 3.14 (d, $J=9.6$ Hz, 1H, H-2), 3.66 (ddd, $J=10.7$, 9.6, 4.4 Hz, H-3); ¹³C NMR (125 MHz, D2O) d 27.0, 35.0, 46.7, 67.4, 71.4, 178.2; MS (ESI) m/z 145 (M+H⁺, 100); HR-EIMS calcd for $[C_6H_{12}N_2O_2]^+$: 144.0899; found: 144.0892.

Acknowledgements

The authors are grateful to the NSF of China (20390050, 20572088), the Ministry of Education (Key Project 104201), and the NSF of Fujian Province (China) (C0510001) for financial support.

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